

# TECNOPRENE® VK6LE

## TECNOPRENE®

Polypropylene, homopolymer. 30% glass fiber reinforced, chemically coupled, low emission, high flow

### Product information

Resin Identification	PP-GF30	ISO 1043
Part Marking Code	>PP-GF30<	ISO 11469

### Rheological properties

Melt mass-flow rate	12 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

### Typical mechanical properties

Tensile modulus	6600 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	85 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.3 %	ISO 527-1/-2
Flexural modulus	6200 MPa	ISO 178
Flexural strength	140 MPa	ISO 178
Charpy impact strength, 23°C	45 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	10 kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23°C	10 kJ/m <sup>2</sup>	ISO 180/1A
Poisson's ratio	0.35 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Temperature of deflection under load, 1.8 MPa	142 °C	ISO 75-1/-2
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### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	3.2 mm	IEC 60695-11-10
FMVSS Class	B	ISO 3795 (FMVSS 302)
Burning rate, Thickness 2 mm	58.2 <sup>[1]</sup> mm/min	ISO 3795 (FMVSS 302)

[1]: Thickness = 1.7mm

### Physical/Other properties

Density	1130 kg/m <sup>3</sup>	ISO 1183
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### Characteristics

Processing	Injection Moulding
Special characteristics	High Flow, Low emissions

### Additional information

Processing Notes

### Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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## Automotive

OEM  
VW Group

STANDARD  
VW 44045